INCH-POUND

MIL-PRF-19207/4L 5 December 2013 SUPERSEDING MIL-PRF-19207/4K 22 January 2007

PERFORMANCE SPECIFICATION SHEET

FUSEHOLDERS, EXTRACTOR POST TYPE, BLOWN FUSE INDICATING, TYPE FHL13G

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification and MIL-PRF-19207.



| Ltr | Inches | | mm | | Ltr | Inches | | mm | |
|-----|-------------|---------|-------------|-------------|-----|-------------|-------|-------------|-------|
| | Min | Max | Min | Max | | Min | Max | Min | Max |
| A | 3.650 (REF) | | 92.71 | (REF) | Н | .055 | .065 | 1.40 | 1.65 |
| В | 2.655 (REF) | | 67.44 | .44 (REF) J | | 2.380 (REF) | | 60.45 (REF) | |
| С | .650 |) (REF) | 16.51 | (REF) | K | .091 | .101 | 2.31 | 2.57 |
| D | 1.000 (REF) | | 25.40 | (REF) | L | .205 | .210 | 5.21 | 5.33 |
| E | .5000 (REF) | | 12.70 (REF) | | М | .935 | .945 | 23.75 | 24.00 |
| F | 1.625 | 1.635 | 41.28 | 41.53 | N | 1.880 | 1.890 | 47.75 | 48.01 |
| G | 1.495 | 1.505 | 37.97 | 38.23 | Р | 1.370 | 1.380 | 34.80 | 35.05 |

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is .XXX \pm .005 (.13 mm).

FIGURE 1. Type FHL13G fuseholders.

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REQUIREMENTS:

Interface and physical dimensions: See figure 1.

Cap and body molding material: It is recommended that types MAI-60, GDI-30F or SDG-F of American Society for Testing and Materials ASTM-D5948 be considered for meeting the body molding material requirements of this specification. ASTM-D3935 is also suggested as guidance for cap material.

The military part number is not required on the fuseholder.

Fuse accommodation:

Ferrule type:

Size: 0.563 inch (14.30 mm) diameter, 2 inches (50.8 mm) length.

Style: MIL-PRF-15160, F15 and F61.

(or equivalent size and style).

Poles: One.

Rating: 30 amperes, 90 volts to 500 volts.

Panel thickness: 0.187 inch (4.75 mm) maximum.

Indicating: Neon lamp with clear cap.

Lamp series resistors: MIL-PRF-39017/2 two resistors, 160,000 ohms, 0.5 watt, one each lamp lead.

Terminals: Stud type, No. 190-24 UNC-2A thread.

Enclosure: Dripproof.

Test fuses:

Temperature rise: F61C500V30A of MIL-PRF-15160/61.

Short circuit: F61C500V30A of MIL-PRF-15160/61.

Mechanical shock: Method I of MIL-PRF-19207.

Terminal strength: 20 pounds.

Torque: Terminals and cap insert - 15 inch-pounds.

Salt atmosphere (corrosion): Test condition B.

Mounting hardware:

Screw: .190-24UNC-2A, truss head, 1.5 inches long (38.1 mm) (min) with sealing washer.

Nut: .190-24UNC-2B Hex. A threaded metal insert may be used in lieu of nut.

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Part or Identifying Number (PIN): FHL13G-001 shall be for the body and supersedes the military part number: M19207/4-001 and FHL13G-002 shall be for the cap and supersedes the military part number M19207/4-002.

Referenced documents. In addition to MIL-PRF-19207, this document references the following:

MIL-PRF-15160 MIL-PRF-15160/61 MIL-PRF-39017/2 ASTM-D3935 ASTM-D5948

The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians: Army - CR Navy - SH Air force - 85 DLA - CC

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Preparing Activity: DLA - CC

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Review Activities: Army - AR, AT, CR4, MI Navy - AS, EC, OS Air Force - 70, 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil.