**INCH-POUND** 

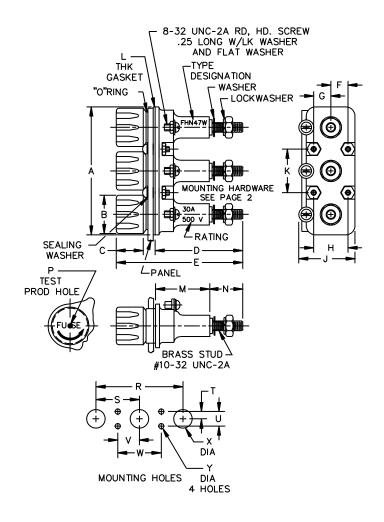
MIL-PRF-19207/31F 6 March 2014 SUPERSEDING MIL-PRF-19207/31E 17 July 2007

## PERFORMANCE SPECIFICATION SHEET

# FUSEHOLDERS, EXTRACTOR POST TYPE, NONINDICATING, TYPES FHN47W AND FHN47WB

This specification is approved for use by all departments and agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19207.



See notes on page 2.

FIGURE 1. Type FHN47W and type FHN47WB fuseholder.

AMSC N/A FSC 5920

#### MIL-PRF-19207/31F

Ltr	Inches		mm		Ltr	Inches		mm	
	Min	Max	Min	Max		Min	Max	Min	Max
Α	2.860	2.900	72.64	73.66	М	1.140	1.180	28.96	29.97
В	.860	.900	21.84	22.86	N	.360	.400	9.14	10.16
С	.540	.580	13.72	14.73	Р	.088	.098	2.24	2.49
D	1.400 (REF)		35.56 (REF)		R	2.000	2.013	50.80	51.13
E	2.700	2.740	68.58	69.60	S	.994	1.009	25.25	25.63
F	.470 (REF)		11.94 (REF)		Т	.246	.256	6.25	6.50
G	.560 (REF)		14.22 (REF)		U	.497	.507	12.62	12.88
Н	.500 (REF)		12.70 (REF)		V	.496	.506	12.60	12.85
J	1.190 (REF)		30.23 (REF)		W	.997	1.007	25.32	25.58
K	.995	1.005	25.27	25.53	Х	.771	.786	19.58	19.96
L	.040	.080	1.02	2.03	Υ	.147	.157	3.73	3.99

#### NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents (to the nearest 0.01 mm) are given for general information only, and are based upon 1 inch = 25.4 mm.
- 3. Unless otherwise specified, tolerances are  $\pm 0.02$  (0.51 mm) for two place decimals and  $\pm 0.005$  (0.13 mm) for three-place decimals.
- 4. Cap thread shall be 9/16-27NEF-2 and provide for cap interchangeability.
- Cap and body molding material: It is recommended that types MAI-60, GDI-30F or SDG-F of American Society for Testing and Materials ASTM-D5948 be considered for meeting the cap and body molding material requirements of this specification.
- 6. Gaskets and O-rings: It is recommended that class 3 silicone rubber of A-A-59588 (Rubber, Silicone), be considered for use in meeting the gasket and o-ring material requirements of this specification.

FIGURE 1. Type FHN47W and type FHN47WB fuseholder - contined.

### REQUIREMENTS:

Interface and physical dimensions: See figure 1.

Cap and body molding material: Cap and body molding materials shall be selected to enable the fuseholder to meet the performance requirements of this specification. Additional information and guidance on cap and body molding material are specified in the notes.

Fuse accommodation:

## Ferrule type:

Size: 0.406 inch (10.31 mm) diameter, 1.500 inches (38.10 mm) length.

Styles: F07: MIL-PRF-15160/07, F09: MIL-PRF-15160/09, and F60: MIL-PRF-15160/60.

(or equivalent size and styles)

Poles: Three.

Rating: 30 amperes maximum, 500 volts maximum.

Panel thickness: 0.125 inch (3.18 mm) maximum.

Nonindicating.

Terminals: Screw and threaded stud (see figure 1).

Enclosure: Watertight or watertight and body sealed (for submarine applications use FHN47WB).

Weight: 5.5 ounces maximum.

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Gaskets and O-rings: Gaskets and O-rings shall be used that enable the fuseholder to meet the performance requirements of this specification. Additional information and guidance on gaskets and O-rings are specified in the notes.

#### Test fuses:

Temperature rise: F60C500V30A of MIL-PRF-15160/60. Voltage drop: F60C500V30A of MIL-PRF-15160/60. Short circuit: F60C500V30A of MIL-PRF-15160/60.

Mechanical shock: Method I of MIL-PRF-19207.

Terminal strength: 20 pounds.

Torque: Cap - 36 inch-pounds, terminal - 25 inch-pounds.

Salt spray (corrosion): Test condition B.

Dielectric:

Sea level: 2,000 volts. Reduced pressure: 750 volts.

Mounting hardware:

Screw: 6-32UNC-2A, Round head with sealing washer.

Nut: 6-32UNC-2B Hex. A threaded metal insert may be used in lieu of nut.

Part or Identifying Number (PIN): FHN46W or FHN46WB, depending on type, see table I.

#### TABLE I.

Superseding PIN	Superseded military part number			
FHN47W	M19207/31-001			
FHN47WB	M19207/31-002			

Referenced documents. In addition to MIL-PRF-19207, this document references the following:

ASTM-D5948 MIL-PRF-15160/7 MIL-PRF-15160/9 MIL-PRF-15160/60 A-A-59588

The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians: Preparing Activity:
Army - CR DLA - CC

Navy - SH

Air Force - 85 (Project 5920-2012-070)
DLA - CC

Review Activities: Army - AT, CR4, MI Navy - AS, MC

Air Force - 70, 71

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