INCH-POUND

MIL-PRF-19207/30F 6 March 2014 SUPERSEDING MIL-PRF-19207/30E 17 July 2007

PERFORMANCE SPECIFICATION SHEET

FUSEHOLDERS, EXTRACTOR POST TYPE, NONINDICATING, TYPES FHN46W AND FHN46WB

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19207.



See notes on page 2.



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MIL-PRF-19207/30F

Ltr	Inches		mm		Ltr	Inches		mm	
	Min	Max	Min	Max		Min	Max	Min	Max
А	2.170	2.210	55.12	56.13	М	1.140	1.180	28.96	29.97
В	.600	.640	15.24	16.26	N	.360	.400	9.14	10.16
С	.540	.580	13.72	14.73	Р	.088	.098	2.24	2.49
E	2.36	2.40	59.94	60.96	R	1.493	1.508	37.92	38.30
F	.440 (REF)		11.18 (REF)		S	.745	.757	18.92	19.23
G	.440 (REF)		11.18 (REF)		Т	.245	.255	6.22	6.48
Н	.500 (REF)		12.70 (REF)		U	.495	.505	12.57	12.83
J	1.060 (REF)		26.92 (REF)		V	.370	.380	9.40	9.65
K	.745	.755	18.92	19.18	W	.745	.750	18.92	19.05
L	.040	.080	1.02	2.03					

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents (to the nearest 0.01 mm) are given for general information only, and are based upon 1 inch = 25.4 mm.
- 3. Unless otherwise specified, tolerances are ± 0.02 (0.51 mm) for two place decimals and ± 0.005 (0.13 mm) for three-place decimals.
- 4. Cap thread shall be 3/8-32NEF-2 and provide for cap interchangeability.
- Cap and body molding material: It is recommended that types MAI-60, GDI-30F or SDG-F of American Society for Testing and Materials ASTM-D5948 be considered for meeting the cap and body molding material requirements of this specification.
- 6. Gaskets and O-rings: It is recommended that class 3 silicone rubber of A-A-59588 (Rubber, Silicone), be considered for use in meeting the gasket and O-ring material requirements of this specification.

FIGURE 1. Type FHN46W and type FHN46WB fuseholder - continued.

REQUIREMENTS:

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Interface and physical dimensions: See figure 1.

Cap and body molding material: Cap and body molding materials shall be selected to enable the fuseholder to meet the performance requirements of this specification. Additional information and guidance on cap and body molding material are specified in the notes.

Fuse accommodation:

Ferrule type:

Size: 0.250 inch (6.35 mm) diameter, 1.250 inches (31.75 mm) length. Styles: F02: MIL-PRF-15160/2, F03: MIL-PRF-15160/3, and FM09: MIL-PRF-23419/9. (or equivalent size and styles)

Poles: Three.

Rating: 30 amperes maximum, 250 volts maximum.

Panel thickness: 0.125 inch (3.18 mm) maximum.

Nonindicating.

Terminals: Stud and screw type.

Enclosure: Watertight or watertight and body sealed (for submarine applications use FHN46WB).

Weight: 3 ounces maximum.

MIL-PRF-19207/30F

Gaskets and O-rings: Gaskets and O-rings shall be used that enable the fuseholder to meet the performance requirements of this specification. Additional information and guidance on gaskets and O-rings are specified in the notes.

Test fuses:

Temperature rise:	F03A125V30A of MIL-PRF-15160/3.
Voltage drop:	F03A125V30A of MIL-PRF-15160/3.
Short circuit:	F03A250V15A of MIL-PRF-15160/3.

Mechanical shock: Method I of MIL-PRF-19207.

Terminal strength: 20 pounds.

Torque: Cap - 36 inch-pounds, terminal - 12 inch-pounds.

Salt spray (corrosion): Test condition B.

Dielectric:

Sea level: 1,500 volts. Reduced pressure: 625 volts.

Mounting hardware:

Screw:	6-32UNC-2A, Round head with sealing washer.			
Nut:	6-32UNC-2B Hex. A threaded metal insert may be used in lieu of nut.			

Type designation: See table I.

Part or Identifying Number (PIN): FHN46W or FHN46WB, depending on type, see table I.

TABLE I					
Superseding PIN	Superseded military part number				
FHN46W	M19207/30-001				
FHN46WB	M19207/30-002				

Referenced documents. In addition to MIL-PRF-19207, this document references the following:

ASTM-D5948 MIL-PRF-15160/2 MIL-PRF-15160/3 MIL-PRF-23419/9 A-A-59588

The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians: Army - CR Navy - SH Air Force - 85 DLA - CC

Review Activities: Army - AT, CR4, MI Navy - AS, EC, MC, OS Air Force - 70, 71 Preparing Activity: DLA - CC

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NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil.